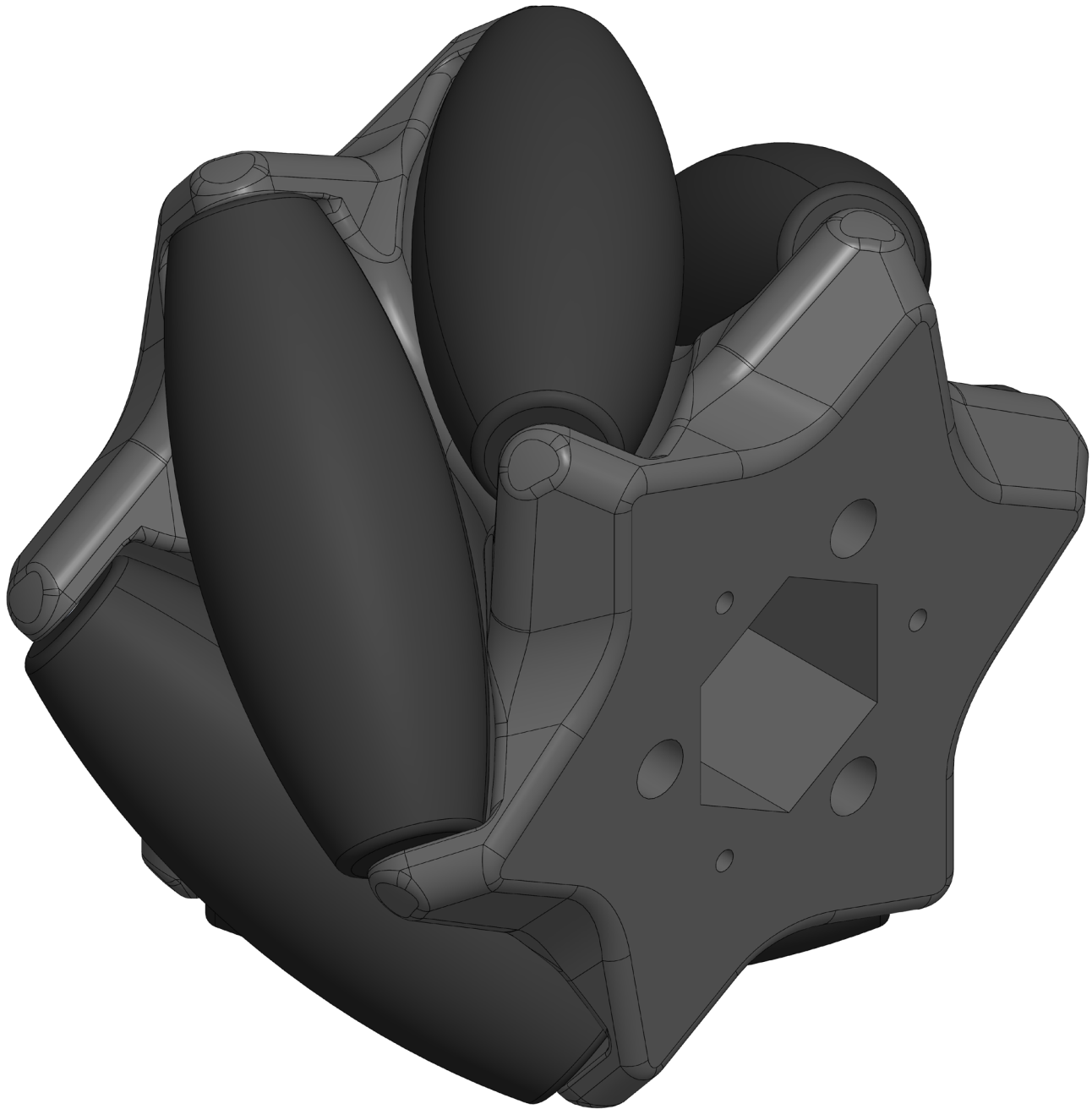


# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



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# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Recommended Tools

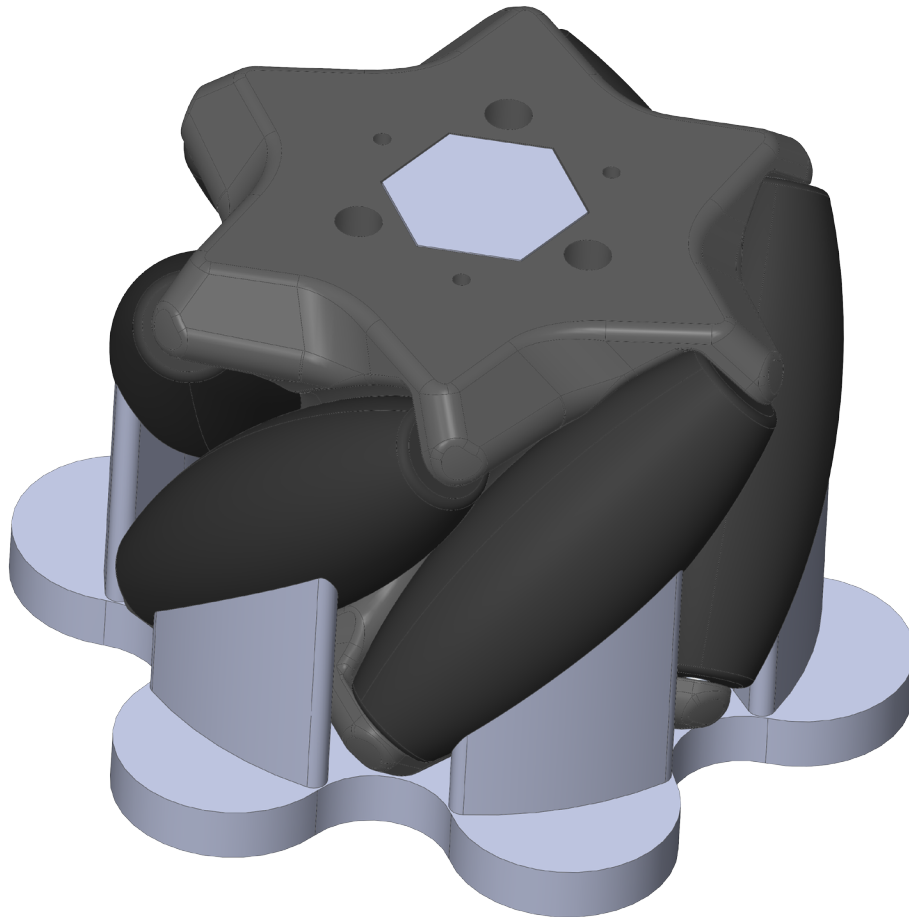
Picture	Name
	Wiha Torx Power Bit T5x50mm

# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Assembly Instructions with Jig

This is the recommended method to use. Assembly is much easier with the 3D printed jig as the jig holds the rollers in place.

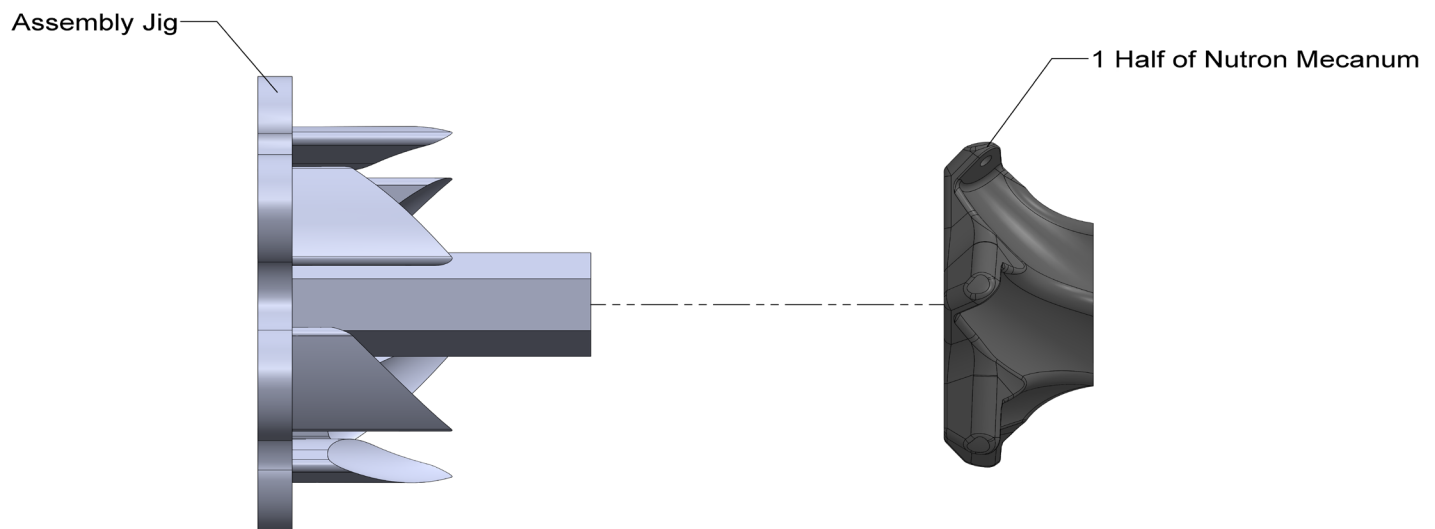


# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Step 1

Use the correct hand jig witht the matching mecanum.

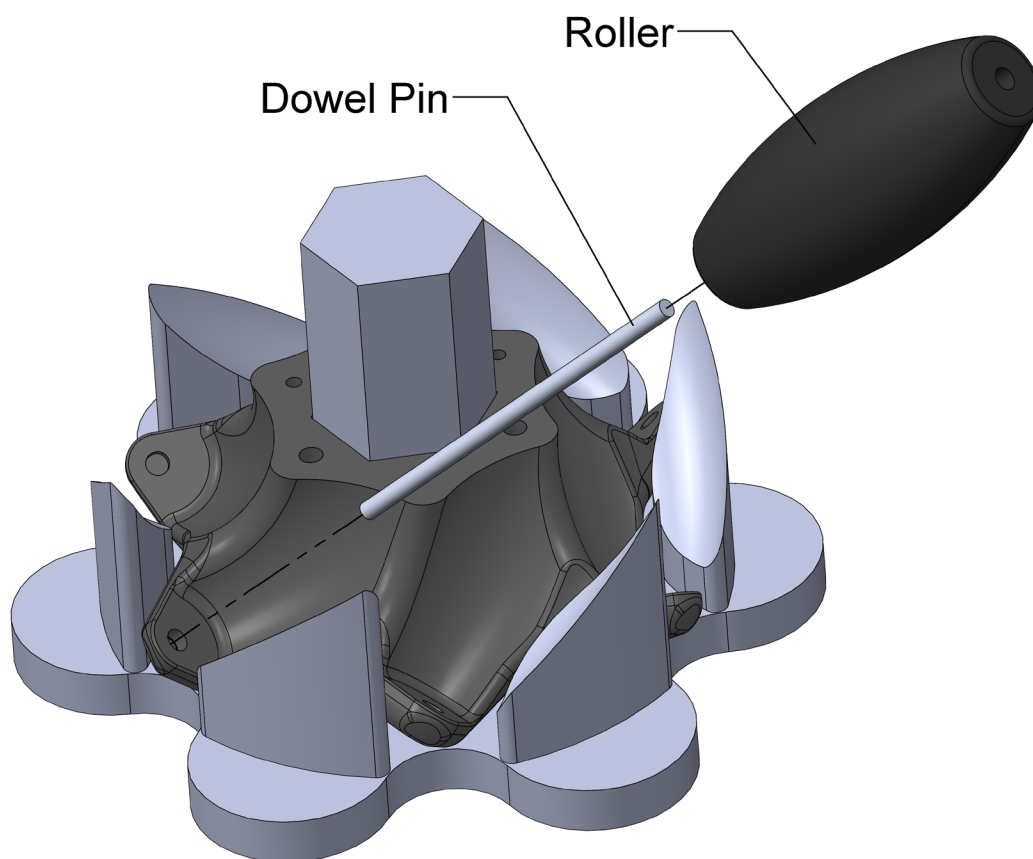


# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Step 2

Repeat this step for all 6 pins and rollers.



# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)

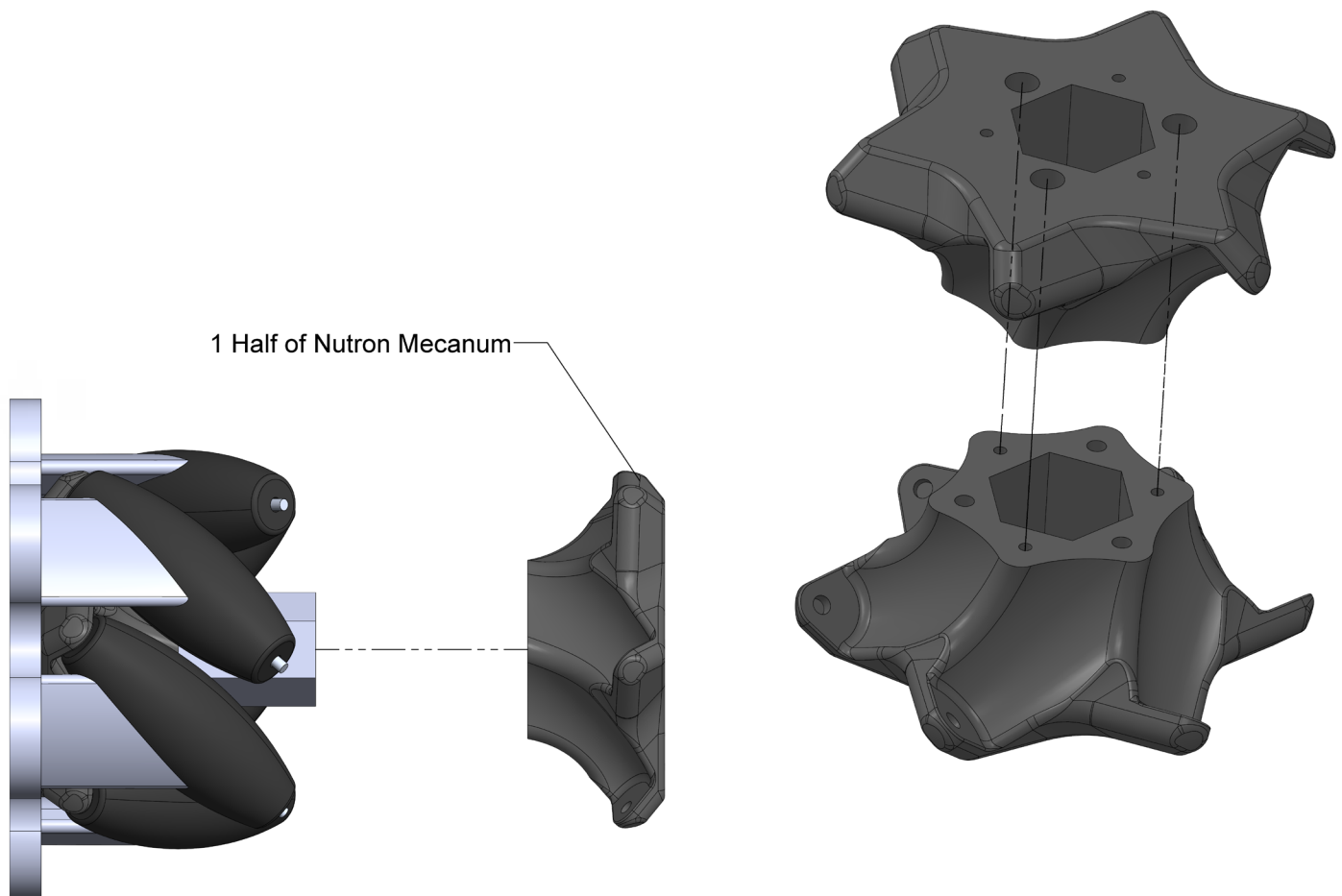


## Step 3

Slide the second half of the mecanum onto the jig. The counterbored holes need to align with the smaller holes in the other half of the mecanum. The counterbored holes should not align with each other.

Be sure to align all the pins with the holes in the second half before pressing the second half fully into place.

**Note:** The top of the mecanum should sit flat with the top of the hex in the jig when the mecanum is fully seated.



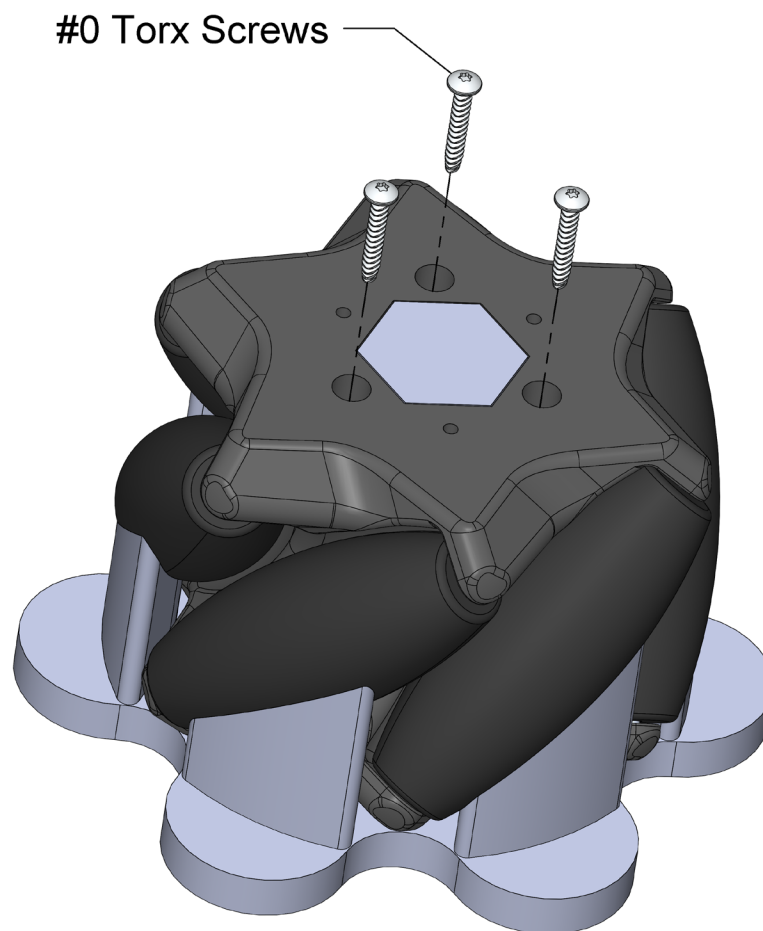
# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Step 4

Install 3 #0 Torx screws.

**Note:** Be careful to not over tighten the screws as they may go through the wall of the counterbore. Also be sure to use a high quality T5 driver as the screws may strip.



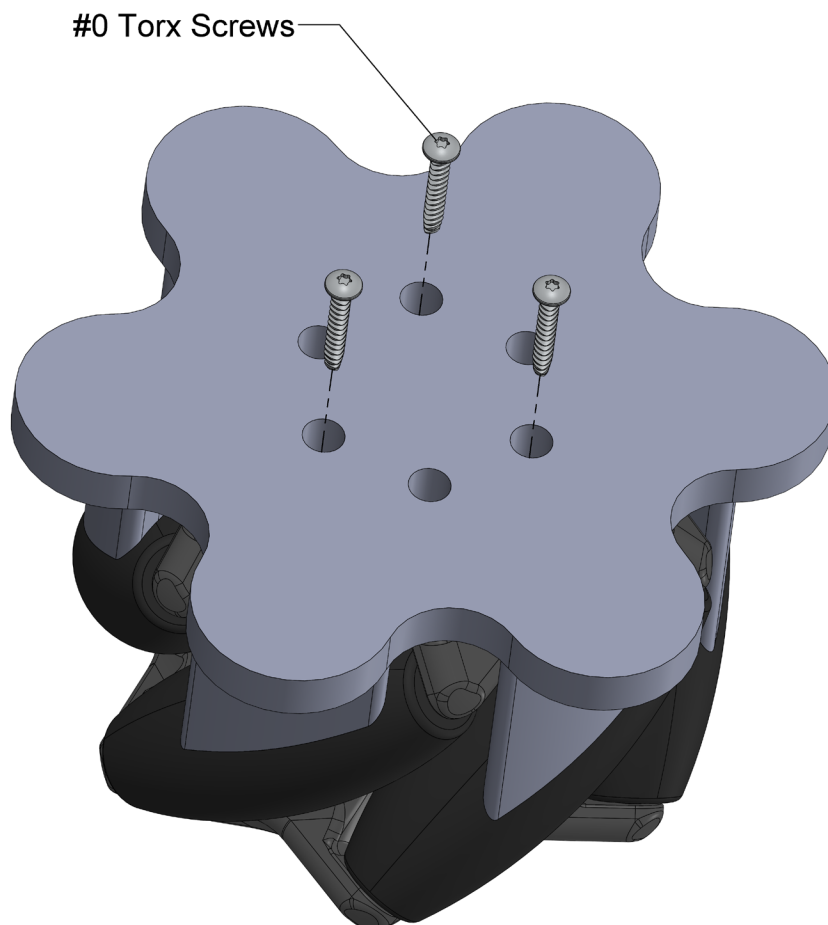


# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Step 5

Leave the mecaum in the jig and find the remaining counterbored holes from the bottom. Install 3 more #0 screws.

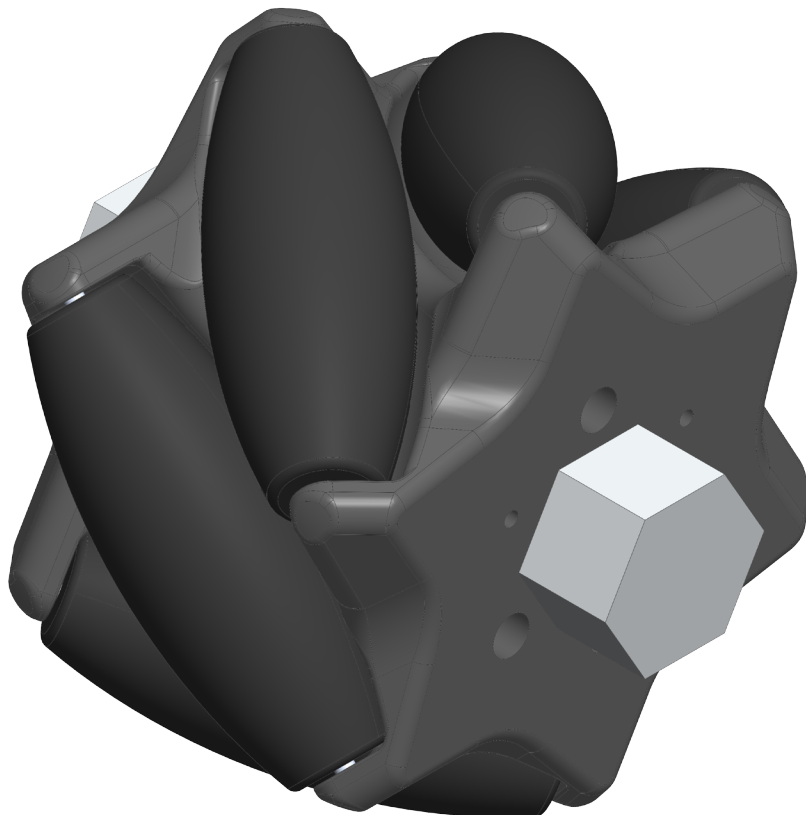


# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Assembly Instructions with 1/2" Hex

If you do not have access to a 3D printer, a short piece of 1/2" hex may be used to help with assembly.

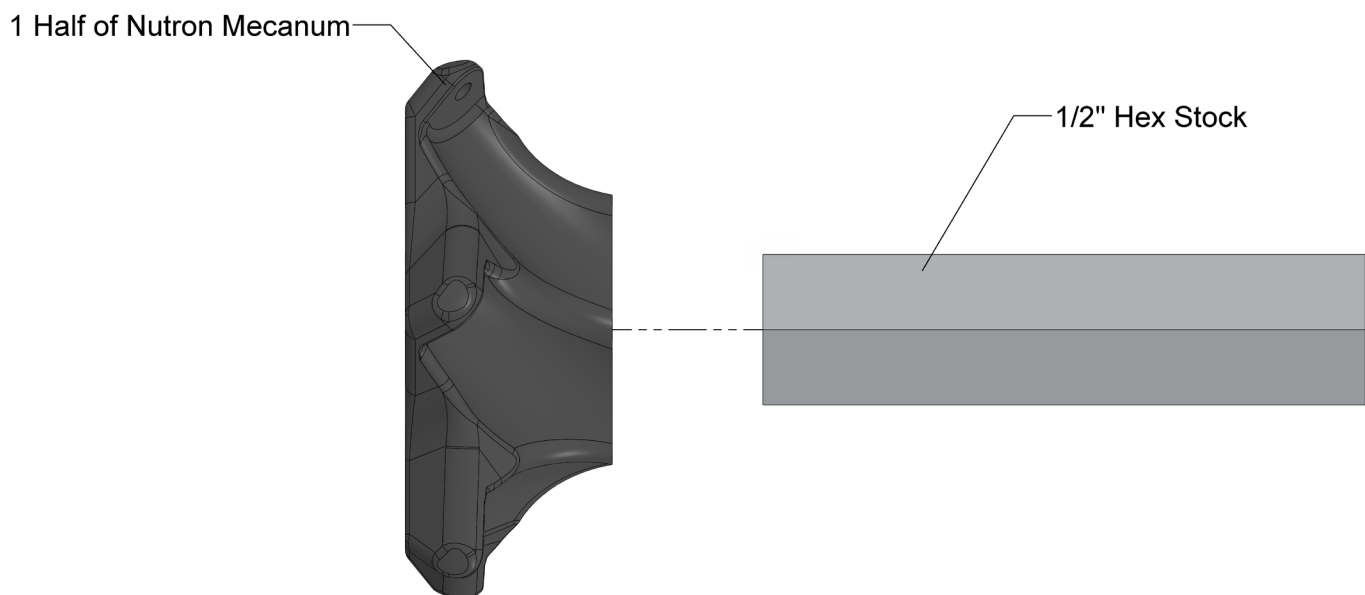


# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Step 1

Slide 1 half of mecanum onto a short piece of 1/2" hex stock.

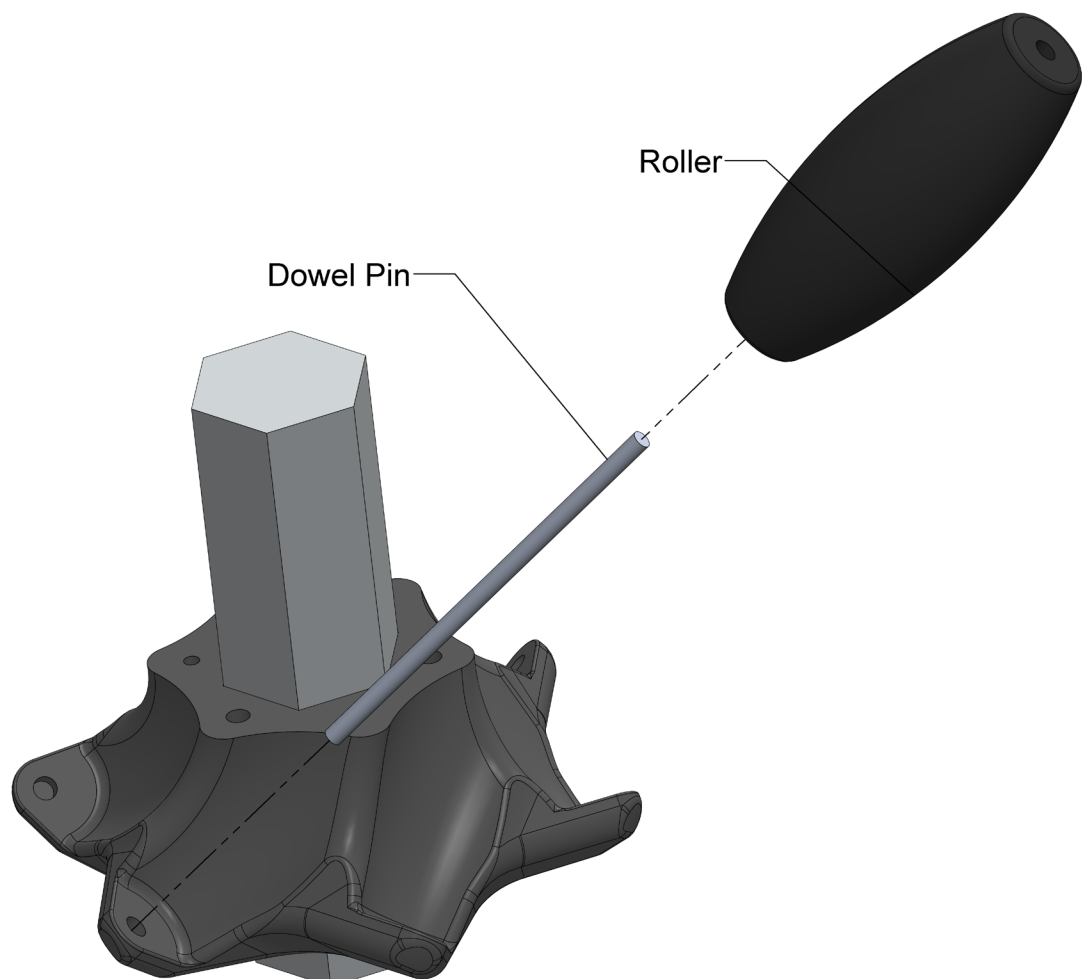


# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Step 2

Repeat this step for all 6 pins and rollers.



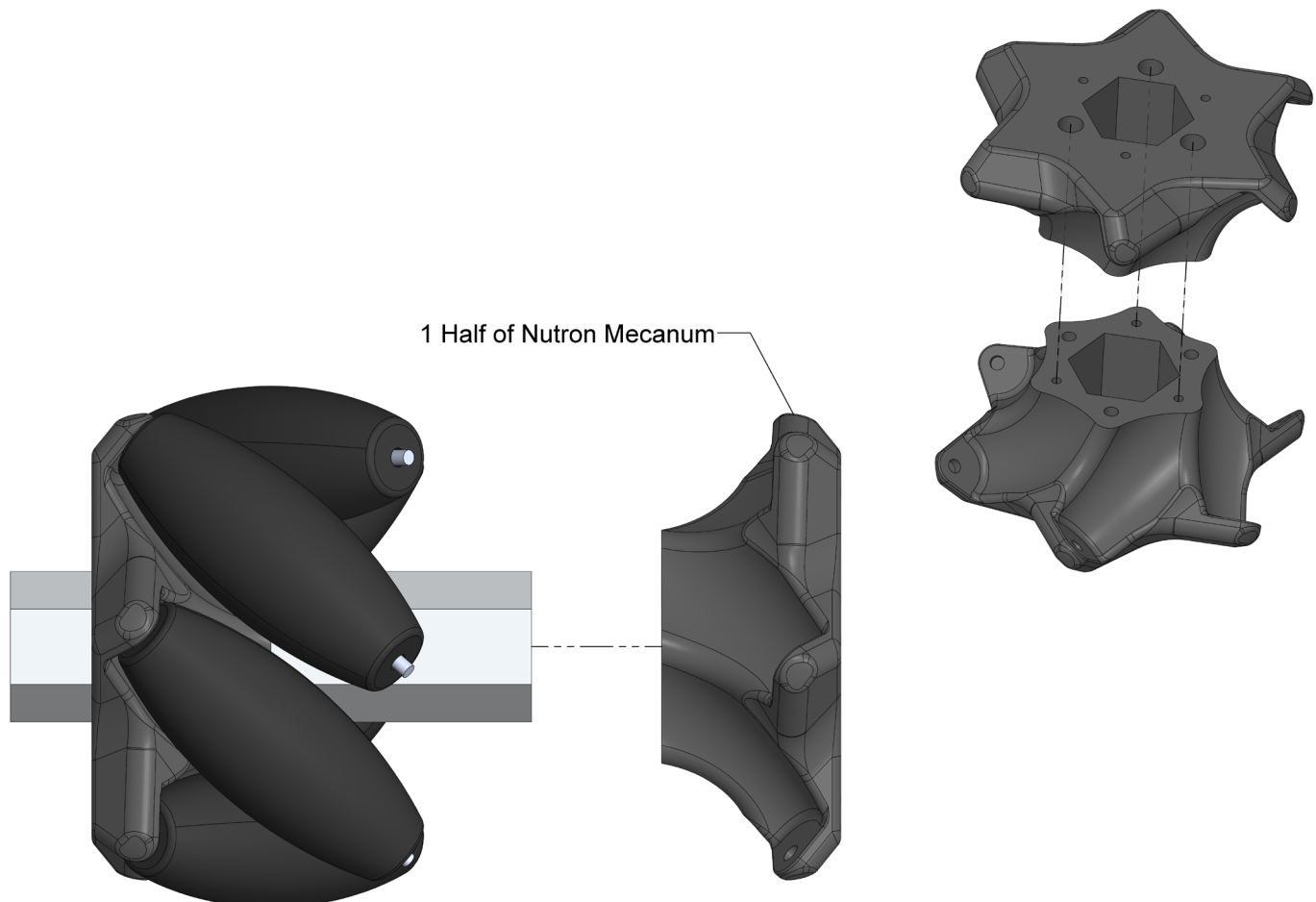
# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Step 3

Slide the second half of the mecanum onto the hex shaft. The counterbored holes need to align with the smaller holes in the other half of the mecanum. The counterbored holes should not align with each other.

Be sure to align all the pins with the holes in the second half before pressing the second half fully into place.



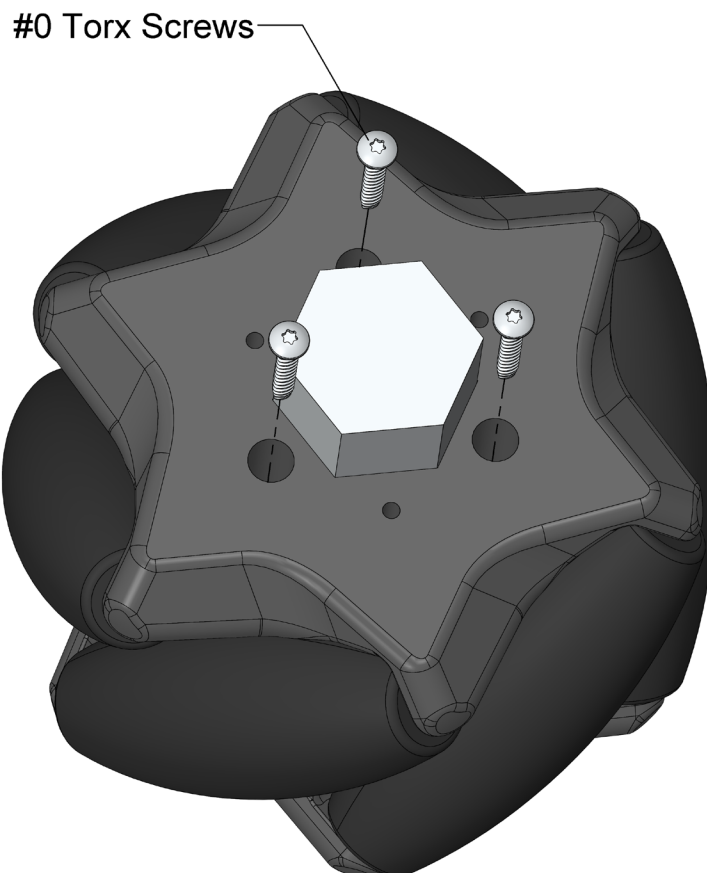
# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Step 4

Install 3 #0 Torx screws. Flip the mecanum over and install the remaining 3 screws in the other half.

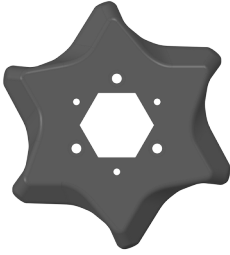
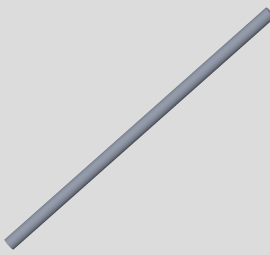
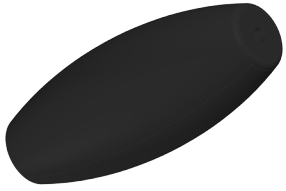
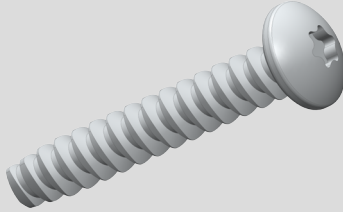
**Note:** Be careful to not over tighten the screws as they may go through the wall of the counterbore. Also be sure to use a high quality T5 driver as the screws may strip.



# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



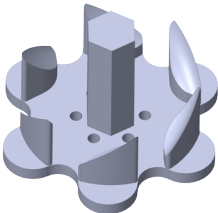
## Kit Contents

Picture	Name	QTY	Kit
	Mecanum Body	2	Base Kit
	Dowel Pin	6	Base Kit
	Roller	6	Base Kit
	#0 Screws	6	Base Kit

# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Recommended 3D Print Parts

Picture	Name
	3D Print Assembly Jig (Left and Right)



# Nutron 2" Mecanum Wheel (1/2" Hex Bore)- User Guide (Rev 1)



## Revision Table

Revision Date	Revision #	Description
1/30/2020	1.1	First revision created.