

# 3D Printer Filament- User Guide (Rev 1)





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## Material Specifications

Specifications:

- eSUN PLA+
- 1 kg net weight
- 1.75mm Filament Diameter (Dimensional Accuracy +/- 0.05mm)
- Recommended Extrusion/Nozzle Temperature: 205C - 225C
- Bed Temperature: No Heat or 60C - 80C
- Spool Measurements:
  - Spool Diameter: 8"
  - Spool Width: 2.50"
  - Spool Hub Hole Diameter: 2.05"
  - Inner Circle Diameter: 3.5"

## Color Options

These are the current colors offered. More options may be added by request or if there is a demand for them.

Cool White



Blue



Green



Black



Grey



Pink



Red



Silver



Yellow





## Revision Table

Revision Date	Revision #	Description
3/26/2021	1.0	First revision created.